

## STEPS TAKEN FOR ENVIRONMENT PROTECTION

### For Oragadam Plant

In Grease Plant, scrubber line was extended to all the cooling kettles to reduce the vapors/temperature in the working atmosphere.

### For Turbhe & Silvassa Plant

1. Air Conditioning and its accessories installed and commissioned to reduce Energy consumption in Air conditioning system by 30% compared to last year. Energy consumption from 2450 Kwh (py) to 1715 Kwh (2016-17).
2. Increasing the power factor from 0.90 to 0.95 during the year 2016-17.
3. Auto change over and its accessories installed and commissioned to reduce diesel consumption & running hours of 250/30 KVA D.G set by 20% compared to last year. Diesel consumption decreased from 21461 ltrs to 17169 ltrs and running hours decreased from 1809 hrs to 1448 hrs during the year.